# **Interacting-Sprays Injection**

# **From Liquid Rocket Engine to Diesel Engine**

## **An Original Concept Proposed**

By

Bruce Chehroudi, PhD

Advanced Technology Consultants www.AdvTechConsultants.com

## **Interacting-Sprays Injection: An Innovative Fuel Injector Strategy**

- Idea was originally proposed and named (as "Interacting Sprays Injection") by B. Chehroudi, PhD.
- Inspired by impinging jets injector design used in <u>F-1 Rocket engine</u>.
- Impinging jets offers an additional mechanism to standard aerodynamic breakup of the liquid core
  Hence, no need to use very high injection pressures for atomization, because the impinging-jets process (if impingement point is optimized) assists the liquid core breakup.
- Initial impingement angle and injector holes separation values were guided by rocket applications and knowledge of intact core of full-cone diesel sprays.
- Injector design flexibility due to additional parameters that can be varied for optimum injection and mixture preparation.
- Proof-of-concept was demonstrated with two independent injectors (see original publication in the next slide). However, in application, what Chehroudi et al. had in mind was that a single injector unit to achieve the objectives in diesel engines (see some works that were published after Chehroudi's original research briefed in upcoming slides).
- Flexible features to produce not only "pilot and split injections," but additional injection strategies not possible with other approaches for emission reduction, performance, and efficiency improvements.
- The original work and first SAE publication by Chehroudi et al. predates all applications of interacting or impinging sprays in diesel engines.
- Applications of this injection system has been shown for early injection homogenous operation in diesel engines.
- A chapter is dedicated to "Interacting Sprays" by J. B. Greenberg in <u>Handbook of Atomization and Sprays</u> <u>Theory and Applications</u>.

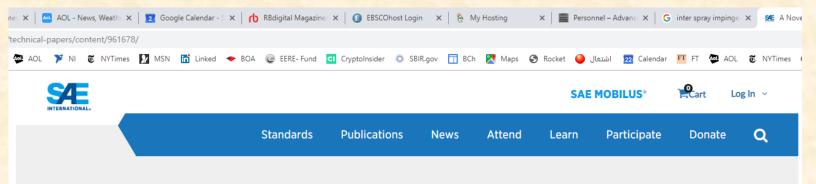
## **Interacting-Sprays Injection: Original Publication**

This is the first publication in literature, describing application of Interacting-Sprays/Jets (or Impinging-Sprays/Jets) in a research diesel engine

A Novel Approach for Simultaneous NOx and Smoke Reduction: Interacting-Sprays Injection

> SAE Paper 961678 1996-08-01

https://www.sae.org/publications/technical-papers/content/961678/



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#### 1996-08-01

### A Novel Approach for Simultaneous NOx and Smoke Reduction: Interacting-Sprays Injection 961678

In the past decade many in-cylinder approaches were proposed for simultaneous reduction of  $NO_x$  and smoke with various degrees of success in operation. In this paper, results from a novel and promising technique referred to as Interacting-Sprays injection concept is presented. A single-cylinder compression-ignition two-stroke research engine with optically-accessible head, mounted on a high-speed CFR engine crankcase was used to investigate the combustion and emission characteristics of this injection system. The Interacting-Sprays injection system produces two separate independently-control led sprays with a good degree of adjustability with regard to their fuel quantities and injection timings. The impingement schedule of the two sprays on each other at the right time and place in the combustion chamber is the key to the success of the Interacting-Sprays system. Results are presented to show the effects of the varied injection system characteristics on the combustion and exhaust emissions ( $NO_x$  and smoke). The effects of the injection timing and time separation between the first and second injections of the Interacting-Sprays injection system are explored. Conditions are identified for which a favorable influence on both smoke and  $NO_x$  production is observed. A promising and new injection system and strategy are therefore proposed as a result of the data acquired in this study.

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#### DOI: https://doi.org/10.4271/961678

Citation: Chehroudi, B., Sinko, K., and Shih, S., "A Novel Approach for Simultaneous NOx and Smoke Reduction: Interacting-Sprays Injection," SAE Technical Paper 961678, 1996, https://doi.org/10.4271/961678. Download Citation Author(s): B. Chehroudi, K. M. Sinko, S. Shih

Affiliated: GMI Engineering and Management Institute

Pages: 16 Event: Future Transportation Technology Conference & Exposition

### **Atomization and Sprays**

vol. 8, pp.673-690, 1998

http://www.dl.begellhouse.com/journals/6a7c7e10642258cc,164dbee625d f292a,3331d42554c87702.html

## **Interacting-Sprays Injection Strategy**

### INTERACTING-SPRAYS INJECTION: A NEW CONCEPT FOR NO<sub>X</sub> AND SMOKE REDUCTION IN DIESEL ENGINES

**B.** Chehroudi Raytheon STX, Phillips Laboratory, OLAC PL/PKS, 10 E. Saturn Boulevard, Edwards A.F.B., California, USA

K. M. Sinko GM Electro-Motive Division, LaGrange, Illinois, USA

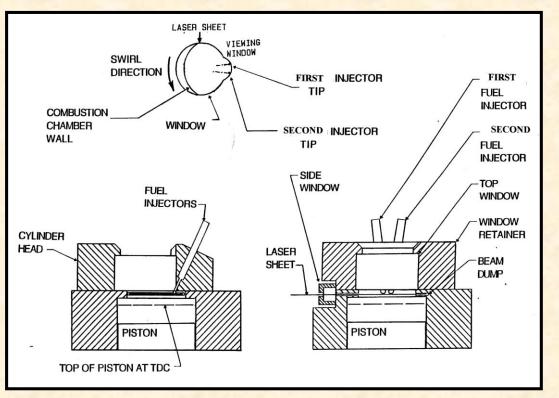
W. J. Minkowycz University of Illinois at Chicago, Chicago, Illinois, USA

S. Shih Honda R&D, Raymond, Ohio, USA

In the past decade many in-cylinder injection approaches have been proposed for simultaneous reduction of NO, and smoke in diesel engines, with various degrees of success in operation. In this article, some results from a novel and promising technique referred to as the interacting-sprays injection concept is presented. A single-cylinder compression-ignition two-stroke research engine with optically accessible head mounted on a high-speed CFR (cooperative fuel research) engine crankcase is used to investigate the combustion and emission characteristics of this injection system. The interacting-sprays injection system produces two separate, independently controlled liquid fuel spray injections with a good degree of adjustability with regard to their fuel quantities and injection timings. The impingement schedule of the two sprays on each other at the right time and place inside the combustion chamber is the key to the success of the interacting-sprays injection system. Results are presented that show the effects of the varied injection system characteristics on the combustion and exhaust emissions (NO, and smoke). The effects of the injection timing and time separation between the first and second injections of the interacting-sprays injection system are explored. Conditions are identified for which a favorable influence on both smoke and NO, production is observed. A promising and new injection system and strategy are therefore proposed as a result of the data acquired in this study.

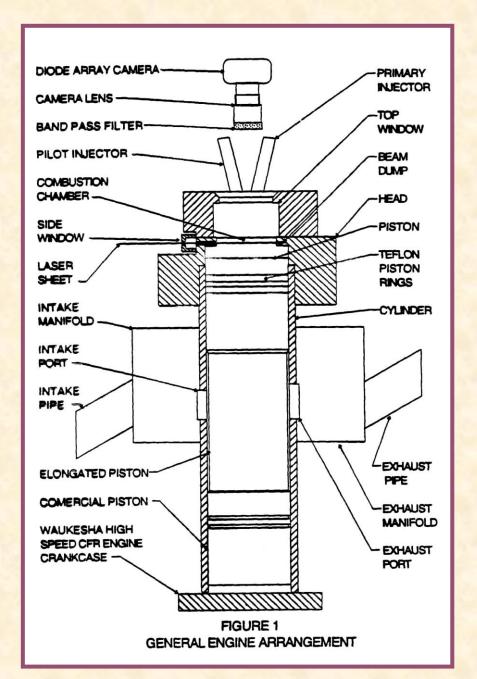
## **Interacting-Sprays Injection: Engine Head Design**





Engine head design for laser sheet entry into the combustion chamber for Exciplex flow visualization enabling simultaneous visualization of both the liquid and vapor phases. 5

## **Interacting-Sprays Injection: Engine Cylinder and Piston Design**





### DETAILS OF THE ELONGATED CYLINDER-PISTON ASSEMBLY SHOWING THE POSITION OF THE WINDOWS

## **Visualization 2-Stroke Engine Design (1989)**





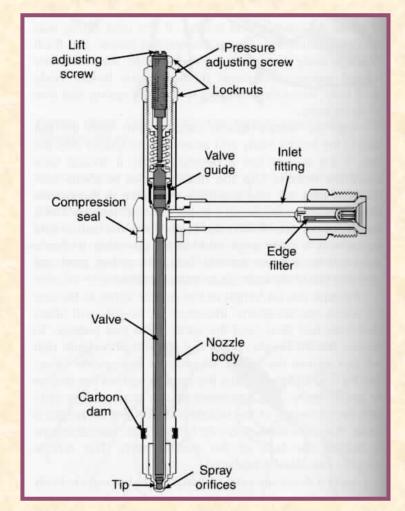
B. Chehroudi's visualization engine at Princeton University, 1989

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## **Interacting-Sprays Injection: Injector Information**

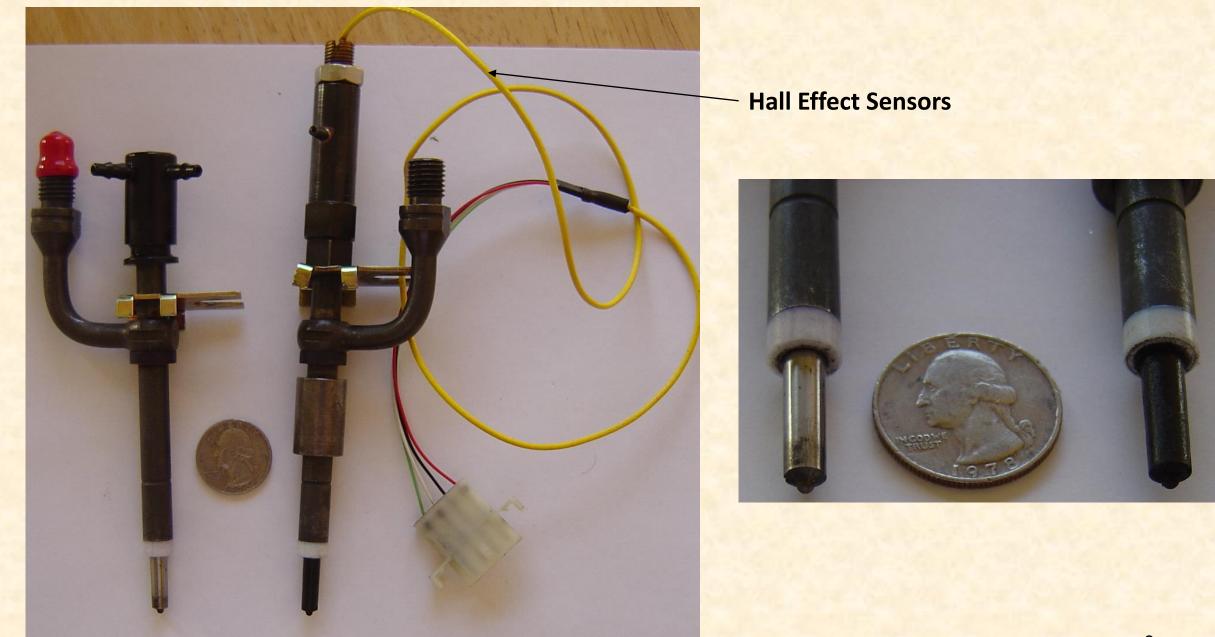
### **Injection System Specification**

- Fuel Injector Nozzles:
  - Stanadyne slim-tip pencil nozzles
  - Single spray orifice drilled at 66 degrees to nozzle axis
    - First: One hole at 0.43mm (0.017in) dia. L/D ratio: 1.53
    - Second:
- One hole at 0.38mm (0.015in) dia. L/D ratio: 1.73
- Measured spray impingement angle from images: 12 ° to 14 °
- Valve operating pressure: 20.8 MPa (2,800 psig)
- Injection timing:
  - First: Continuously variable w.r.t. crankangle position
  - Second: Continuously variable w.r.t. crankangle position
- Fuel pumps; Ambac APE
- Cam profiles: Ambac # 1 basic metric
- Fuel pump plunger diameter:
  - First: 8.0mm
  - Second: 5.0mm
- Fuel pump delivery valve retraction volumes:
  - First: 50 mm<sup>3</sup>
  - Second: 50 mm<sup>3</sup>
- Injection line:
  - Internal diameter: 2mm (0.079in)
  - Length:

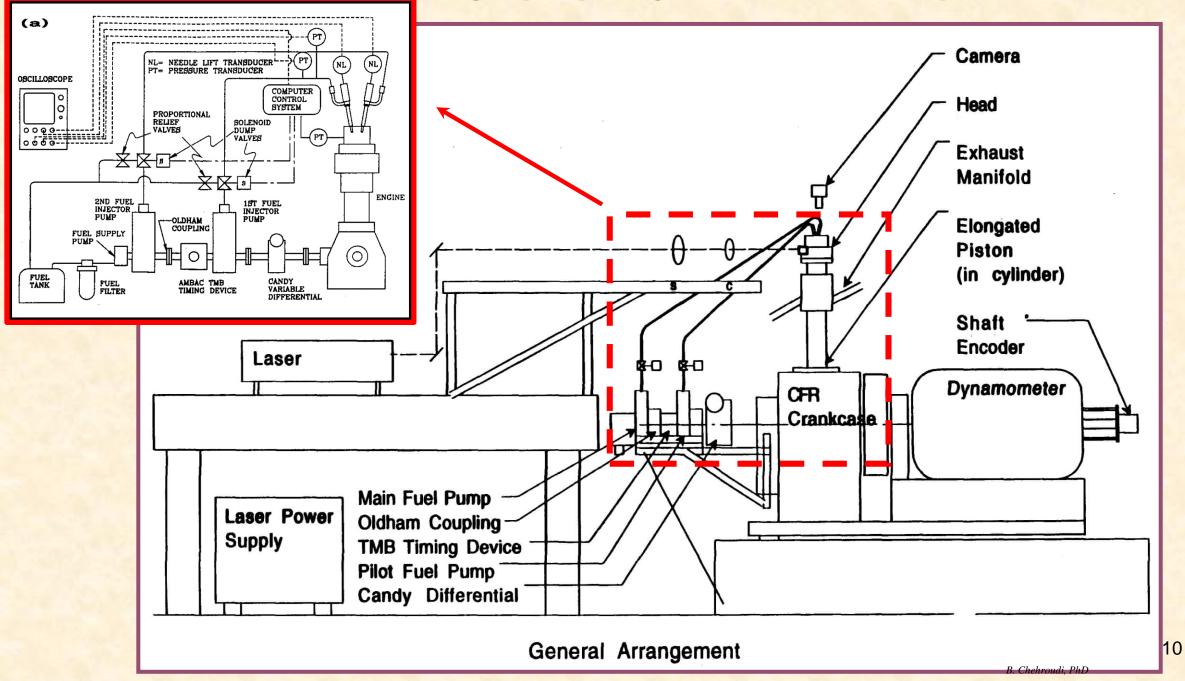


Components of a pencil nozzle (Stanadyne Diesel Systems)

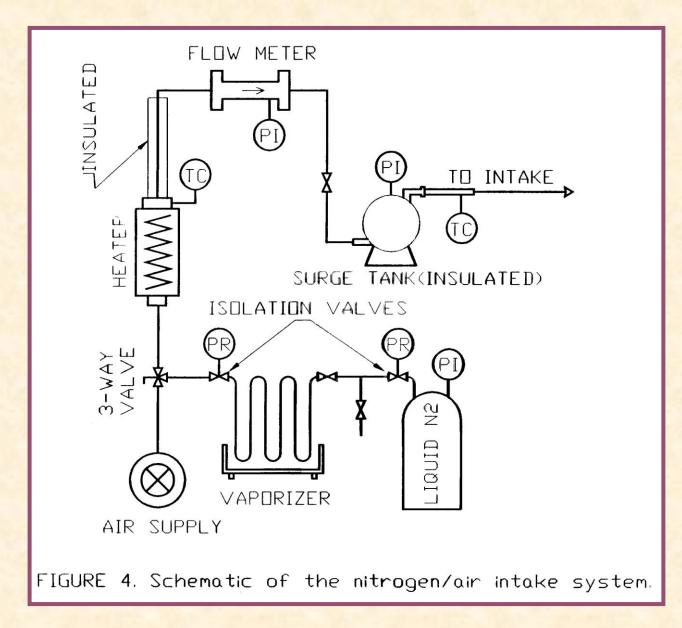
## **Interacting-Sprays Injection: Injectors Used**



## **Interacting-Sprays Injection: Test Setup**



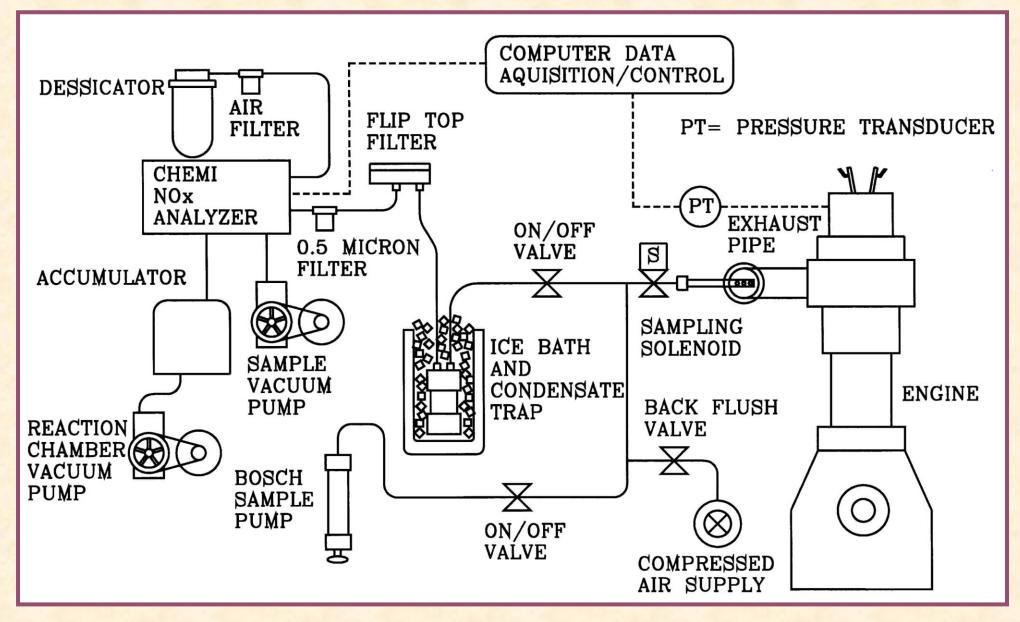
## **Interacting-Sprays Injection: Intake System for Exciplex Visualization**



SETUP FOR LASER INDUCED FLUORESCENCE (EXCIPLEX) MEASUREMENTS USING NITROGEN INSTEAD OF THE AIR

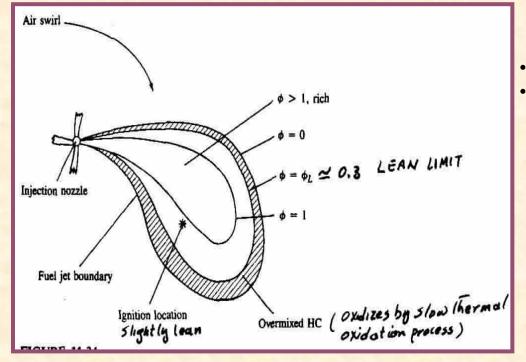
B. Chehroudi, PhD

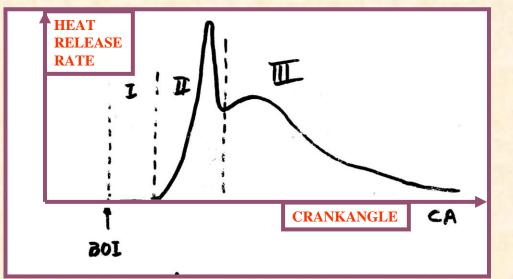
## **Interacting-Sprays Injection: Emission Measurements**



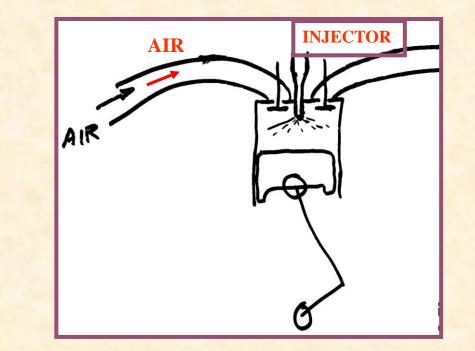
**ENGINE EMISSION MEASUREMENT SETUP** 

## **Brief Background: Diesel Engine Spray and Heat Release Rate**





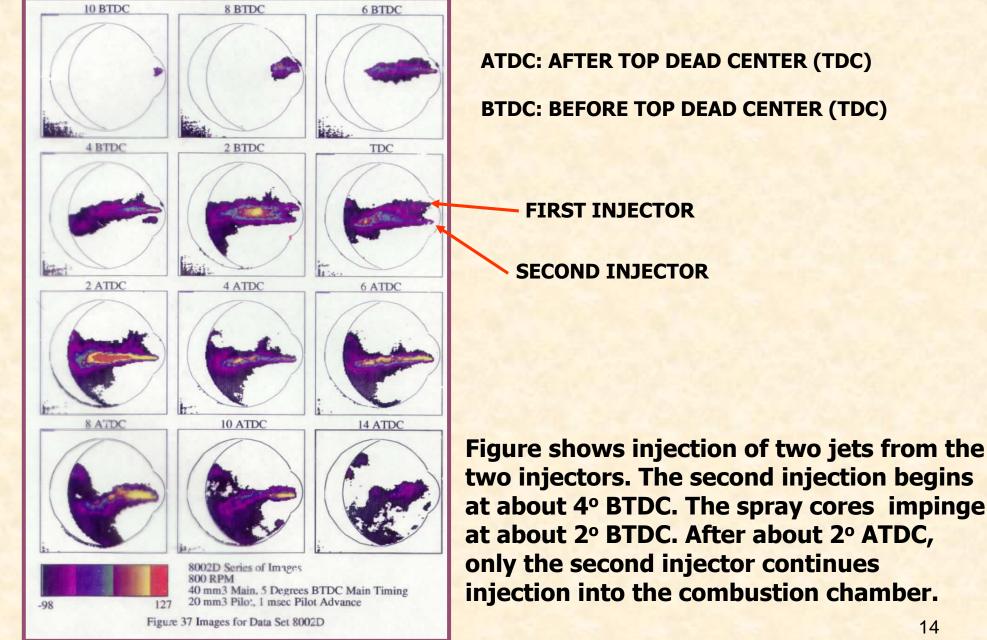
### SPRAY IS CONVECTED IN THE AIR SWIRL DIRECTION A CONTINUOUS SPECTRUM OF AIR/FUEL RATIOS EXISTS



**BACKGROUND:** 

I. IGNITION DELAY PERIOD II. PREMIXED COMBUSTION PHASE III. MIXING-CONTROLLED COMBUSTION

## **Interacting-Sprays Injection: Exciplex Visualization**



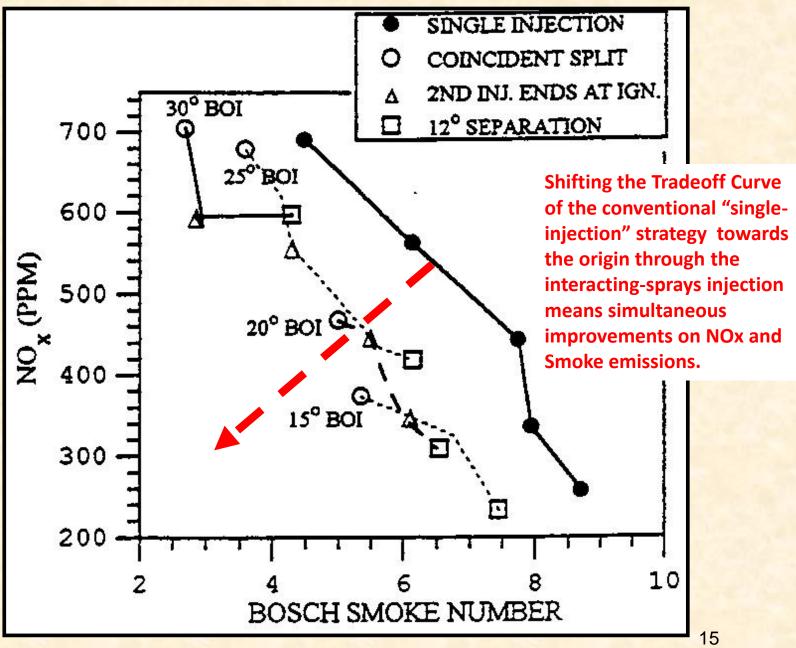
Liquid Phase only

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## **Interacting-Sprays Injection: NOx vs. Smoke Tradeoff**

The NOx-Smoke trade-off curves for the four injection strategies shown. BOI stands for the beginning of the injection.

Measurement uncertainty: NOx = +/- 1.8% of the reported data. BSN= +/- 3.45% of the reported data.



B. Chehroudi, PhD

## **Interacting-Sprays Injection**

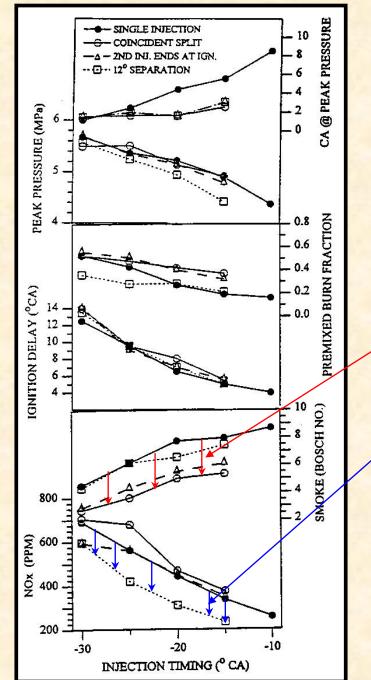
Results for all the interacting-sprays and single-injection strategies plotted as functions of crank angle degrees. For horizontal axis, zero and negative numbers are at TDC and before TDC (i.e., BTDC), respectively.

### **Injection scheduling:**

- (a) single injection
- (b) coincident split
- (c) second injection ends at ignition
- (d) 12° separation

Measurement uncertainty: NOx  $= \pm 1.8\%$  of the report

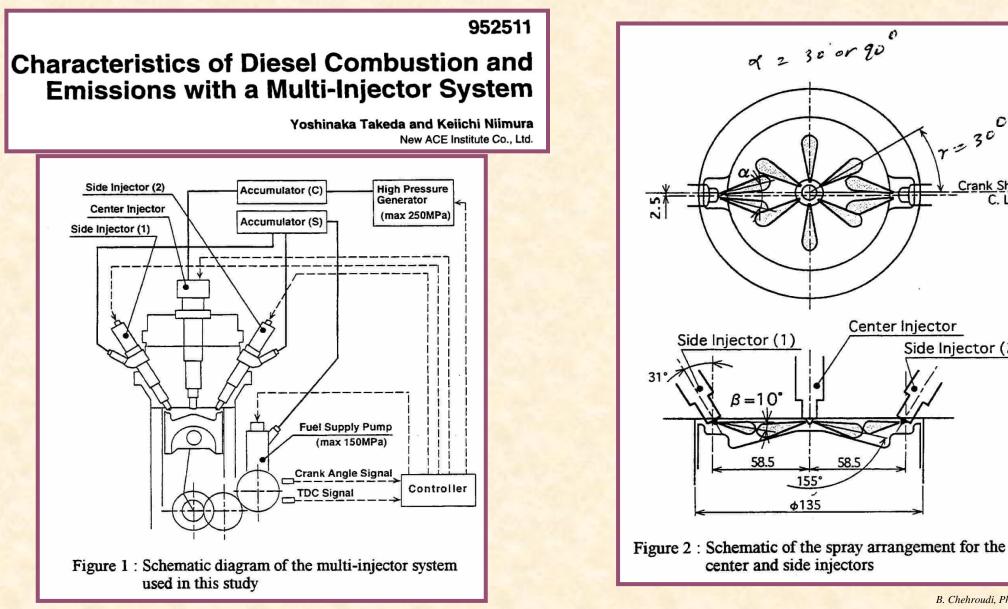
NOx = +/- 1.8% of the reported data. BSN= +/- 3.45% of the reported data.



With respect to <u>Conventional Single</u> <u>Injection</u> fuel injection strategy:

- Simultaneous injection leads to reduction in smoke
- Injection with time separation
  leads to reduction in NOx
- Therefore, strategies can be envisioned for simultaneous reduction in smoke and NOx.

Research work reported by others following the research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines



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= 30

Side Injector (2)

Center Injector

58.5

Crank Shaft

17

Research work reported by others following the research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines

### 970898

### Combustion and Emission Characteristics of Premixed Lean Diesel Combustion Engine

Keiichi Nakagome, Naoki Shimazaki, and Keiichi Niimura New ACE Institute Co., Ltd.

> Shinji Kobayashi Japan Automobile Research Institute, Inc.

> > 1999-01-0183

### Approaches to Solve Problems of the Premixed Lean Diesel Combustion

Hisashi Akagawa, Takeshi Miyamoto, Akira Harada, Satoru Sasaki, Naoki Shimazaki, Takeshi Hashizume and Kinji Tsujimura New ACE Institute Co., Ltd.

ILASS/ICLASS CONFERENCE, PASADENA, CALIFORNIA, 2000

### Inter-spray Impingement of Two Diesel Sprays

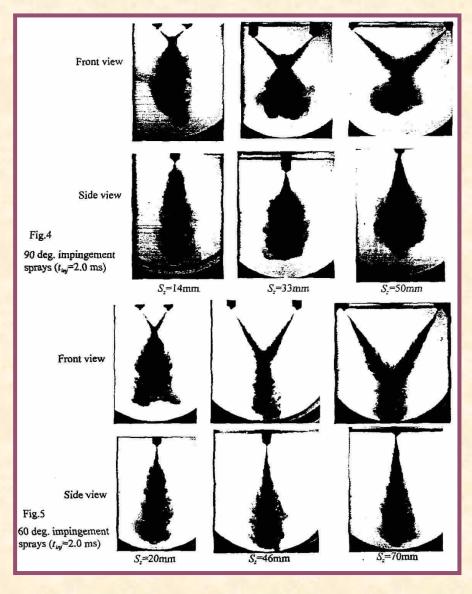
Takayuki CHIBA', Masahiro SAITO, Kenji AMAGAI and Masataka ARAI Dept. of Mechanical System Engineering, School of Engineering, Gunma University, 1-5-1 Tenjin-cho Kiryu 376-8515, Japan e-mail, arai@me.gunma-u.ac.jp, Fax: +81-277-30-1521

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ILASS/ICLASS CONFERENCE, PASADENA, CALIFORNIA, 2000

**Inter-spray Impingement of Two Diesel Sprays** 

Takayuki CHIBA', Masahiro SAITO, Kenji AMAGAI and Masataka ARAI Dept. of Mechanical System Engineering, School of Engineering, Gunma University, 1-5-1 Tenjin-cho Kiryu 376-8515, Japan e-mail, arai@me.gunma-u.ac.jp, Fax: +81-277-30-1521



## **INTERACTING-SPRAYS INJECTION SYSTEM:** Communication with Prof. M. Arai

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#### Reminder: AOL will never ask you for your password or billing informati Subject: Re: Impinging jets/sprays for diesel engines.. Date: 11/5/2014 6:30:41 A.M. Pacific Daylight Time

A Chr

Thank you having interest on my review and informing your first attempt of spray interacting research. I am now considering the revised version of that review and I want to introduce your work in the new context in future Again, thank yo

🔻 Go arai

Nov 5 2014 Masataka Ara

Dear Dr. Bruce Chehroudi

#### (2014/11/02 8:04), ChehroudiB@aol.com wrote:

#### Dear Prof. Ara

I recently read your excellent review article on Physics Behind Diesel Sprays (my sincere congratulations for this review) and saw your reference to impinging sprays in the context of the diese sprays

However, I wanted to bring to you attention that my group was the "FIRST TIME" ever attempted to use the concept of interacting or impinging sprays in diesel engines. All other works published on impinging sprays came after our work. Our first publication was on 1994 (see references of the attached paper) and the work on my idea started on 1991. In fact, you will see an extended coverage of this work in the Handbook of Atomization and Sprays in Chapter 22 under the title of Interacting Sprays" by Prof. J. B. Greenberg published in 2011

Please find attached a copy of the SAE paper for your attention

Sincerely

Bruce Chehroudi, PhD Advanced Technology Consultantswww.AdvTechConsultants.com ChehroudiB@aol.com

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Dr. Chehroudi, has accumulated over twenty five years of technical and leadership experiences in different capacities and organizations. This includes such positions as a Principal Scientist and Group Leader appointment at the Air Force Reasershi Laboratory (AFRL) ERCInc, a Chief Scientist at Raybeen STX, a Visiting Technologist at Force Advanced Manutaching Technologist at Force Advanced Manutaching Technologist at Protocoger (Automatication) and the Air Advanced Manutaching Technologist at Protocog Advanced Manutaching A combustion and emission of pollutants, sustainable and alternative energy sources, distributed ignition, material/fuel injection, advanced pollution reduction technologies, propulsion concepts, gas turbine and liquid rocket engines, combustic instability, laser optical diagnostics, spectroscopy, supercritical fluids and applications in environmental and propulsion systems, advanced composites, MEMS, nanotechnology, and micro fluidics. He has won many merit and leadership awards by such prestigious organizations as the Society of Automotive Engineers (1, Arch. T. Colwell Merit Award for technical excellence only to top 1% yearly, 2, Raiph R. Teetor Award for outstanding teaching/research/leadership, 3, Forest R. AFarland Award for sustained leadeship in professional and educational service, and 4. Outstanding Faculty Advisor, American Institute of Aeronautics and Astonautics (Beet Publication Award of the Year), Air Force Research Labo (1. Outstanding Technical Publication Award and 2. STAR Team Award for demonstrating world-class combined scientific and leadeship achievements), Institute of Liquid Atomization and Sprays Systems (Marshall Award for best pub

with lasting contributions). Liquid Propulsion Sub-committee of Joint Army-Nasy-NASA-Air Force (JANNAF) (Best Liquid Propulsion Paper Award involving undergraduate/graduate students), and the 2nd International Sym Phenomena (Top 10 Technical Publication Award), He has been a consultant with many organizations such as, Ford, GM, Hond RRD, AFRL, Honeywell, NASA, AFOSR, WV, Bach, Siemens, NGK, Cummins, and TRW, Through professional amount of the strain and an and the strain Gaoline Dired injedion engines, R&D on Homogeneous)-Charged Compression (gailion (HCC)) engines, and Liquid Injedion Technologies, He has a PhD in Mechanical & Aeropase Engineering and Past-Dotosta Fellow (Princetor University), NB in Mechanical Technologies, and Liquid Injedion Technologies, He has a PhD in Mechanical & Aeropase Engineering and Past-Dotosta Fellow (Princetor University), NB in Mechanical Technologies, and Liquid Injedion Technologies, He has a PhD in Mechanical & Aeropase Engineering and Past-Dotosta Fellow (Princetor University), NB in Mechanical Technologies, and Liquid Injedion Technologies, He has a PhD in Mechanical & Aeropase Engineering and Past-Dotosta Fellow (Princetor University), NB in Mechanical Technologies, and Aeropase Technologies, He has a PhD in Mechanical & Aeropase Technologies and Aeropase Technologies, He has a PhD in Mechanical & Aeropase Technologi

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Masataka ARAI E-mail from Aioi Office

Dr. Eng. Masataka ARAI Specially-Appointed Professor Department of Mechanical Engineering Graduate School of Engineering, TOKYO DENKI University 5 Senju-Asahi-cho Adachi-ku Tokyo, 120-8551 Japan Tel/Fax 81-3-5284-5499 E-mail: marai@mail.dendai.ac Emeritus Professor of Gunma Univ., Japan E-mail: arai@gunma-u.ac.jp

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〒376-0011 群馬県桐生市相生町2丁目608-7 Tel/Fax 81-277-54-8428 E-mail: <u>arai@gunma-u.ac.jp</u> (当分の間,連絡可能です)

**Research work reported by others following the** research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines

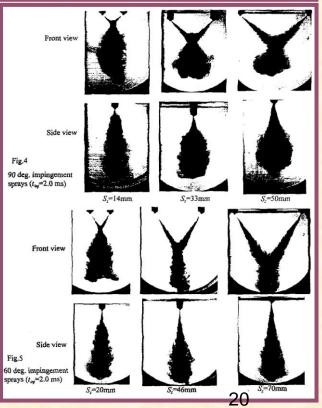
ILASS/ICLASS CONFERENCE, PASADENA, CALIFORNIA, 2000

Inter-spray Impingement of Two Diesel Sprays

Takayuki CHIBA', Masahiro SAITO, Kenji AMAGAI and Masataka ARAI Dept. of Mechanical System Engineering, School of Engineering, Gunma University, 1-5-1 Tenjin-cho Kiryu 376-8515, Japan e-mail, arai@me.gunma-u.ac.jp, Fax: +81-277-30-1521

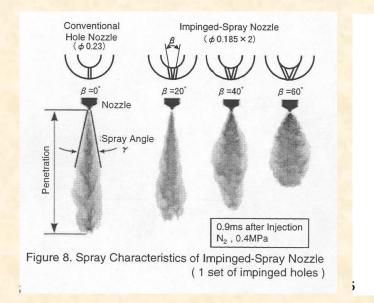
Communication with Prof. Masataka Arai, reminding that Chehroudi's research work on Interacting-sprays (or impinging injection was the first sprays) application of such concept in a research diesel engine.

Acknowledgement of this fact by Prof. Arai can be seen in his response.



#### B. Chehroudi, PhD

Research work reported by others following the research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines



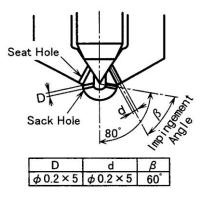


Figure 12. Configuration of Impinged-Spray Nozzle with Engine Tests ( 5 sets of impinged holes )

#### 1999-01-0185

Trial of New Concept Diesel Combustion System - Premixed Compression-Ignited Combustion -

Yoshinori Iwabuchi, Kenji Kawai, Takeshi Shoji, and Yoshinaka Takeda Mitsubishi Motors Corporation

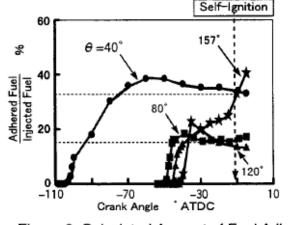
|                    | Conventional  | PCI Combustion  |
|--------------------|---------------|-----------------|
| Compression Ratio  | 18.5          | 12.0            |
| Combustion Chamber | ¢64 Deep dish | ∮ 110 Bowl type |
| Injection Nozzle   | ∮ 0.21×5-157° | ∮ 0.21×5-80°    |
| Injection Pressure | 80MPa         | +               |

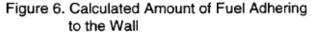
Premixed compressionignition (PCI)

### Spray Characteristics of Impinged-Spray Nozzle

To achieve a spray with not only low penetration and high dispersion, but also good atomization and a short injection period, it is necessary to maintain a high injection rate. With a view to creating a spray with these characteristics, the sprays formed with various sprayto-spray impingement angles were observed (Fig. 8). Nozzles which have one set of impinged holes and high pressure vessel were used for spray observation.

Research work reported by others following the research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines







Trial of New Concept Diesel Combustion System - Premixed Compression-Ignited Combustion -

Yoshinori Iwabuchi, Kenji Kawai, Takeshi Shoji, and Yoshinaka Takeda Mitsubishi Motors Corporation

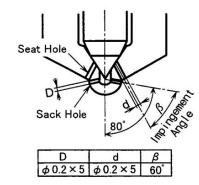
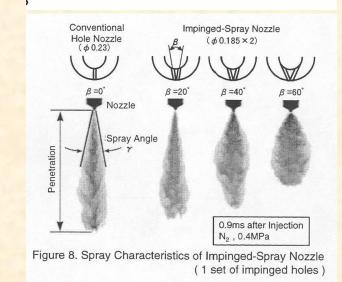


Figure 12. Configuration of Impinged-Spray Nozzle with Engine Tests ( 5 sets of impinged holes )



B. Chehroudi, PhD

ŝ 눎 100 5000 (Meas ppm (Measured) 80 8 Ŧ 娿 Release 120  $\theta \neq 40^{\circ}$ 오 Heat Total 50 Adhered Fuel \*2 % (Calculated) Injected Fuel Adhered Fuel \*2 % (Calculated) Injected Fuel Measured Total Heat Release \* 2 : At the Time of Self-Ignition (Fig.6) \* 1 Injected Fuel Calorific Value

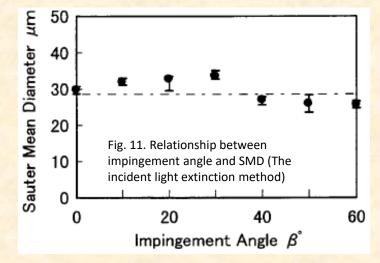


Figure 7. Relationship between Fuel Adhesion Amount and Total Heat Release, HC Emission 22

Research work reported by others following the research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines

#### 1999-01-0185

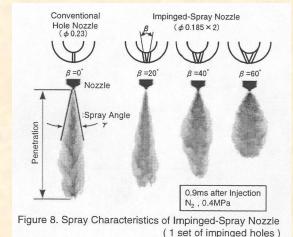
Trial of New Concept Diesel Combustion System - Premixed Compression-Ignited Combustion -

Yoshinori lwabuchi, Kenji Kawai, Takeshi Shoji, and Yoshinaka Takeda Mitsubishi Motors Corporation

#### ABSTRACT

A premixed compression-ignited (PCI) combustion system, which realizes lean combustion with high efficiency and low emissions, was investigated and its effects and problems were ascertained. With PCI combustion, fuel was injected early on the compression stroke and a premixed lean mixture was formed over a long mixing period. The test engine was operated with self-ignition of this premixed lean mixture. From the results of combustion observation and numerical simulation, a need to prevent the fuel spray from adhering to the cylinder liner and combustion-chamber wall was identified. Consequently, an impinged-spray nozzle with low penetration was made and tested. As a result, an extremely low nitrogen-oxide (NOx) emission level was realized but fuel efficiency was detracted slightly. Also, the engine operating range possible with PCI combustion was found to be limited to partial-load conditions and PCI combustion was found to cause an increase in hydrocarbon (HC) emission. Since it offers ideal combustion characteristics with a high degree of constant volume of heat release, however, PCI combustion potentially represents a more efficient, cleaner combustion (ultra-low NOx and low smoke) than those of conventional diesel engines.

**Premixed compression-ignition (PCI)** 



### **Premixed compression-ignition (PCI)**

#### CONCLUSIONS

With regard to PCI combustion with early direct injection, combustion observation and numerical simulation were performed, improvements in spray characteristics were achieved, and tests were performed with a view to reducing fuel consumption, expanding the operating range, and reducing HC emission. The study yielded the following conclusions:

- (1) When early direct injection is performed with a conventional hole nozzle, the spray's penetration is significant and fuel adheres to the combustionchamber wall. NOx emission is reduced, but fuel consumption and HC emission increase. Thus, a spray with low penetration and wide dispersion is required.
- (2) PCI combustion is a form of lean combustion that is not accompanied with a luminous flame, and it takes place throughout the combustion chamber.
- (3) An impinged-spray nozzle realizes the lowpenetration, high-dispersion, and high injection rate required with early direct injection, and it produces a spray that is suitable for PCI combustion.
- (4) Compared with PCI combustion using a hole nozzle, PCI combustion using an impinged-spray nozzle

offers significant reductions in fuel consumption and smoke emission, and it realizes combustion with ultra-low NOx and low smoke emissions. However, fuel consumption is slightly higher than that of conventional diesel combustion.

- (5) Supercharging enables expansion of the operating range with PCI combustion possible.
- (6) An oxidation catalyst can be used to reduce HC emission comparable with that of conventional diesel combustion. With low operating load, however, the effect of an oxidation catalyst is insufficient and another means of HC reduction is necessary.

Although PCI combustion realizes ultra-low NOx emission and low smoke emission, it is slightly inferior to conventional combustion in terms of fuel consumption. Provided some reliable means of controlling ignition is found and optimizing the compression ratio is carried out in terms of fuel consumption, the PCI combustion system potentially represents a new combustion system that is both clean and highly efficient.

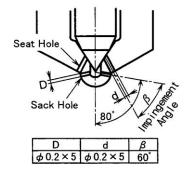


Figure 12. Configuration of Impinged-Spray Nozzle with Engine Tests ( 5 sets of impinged holes )

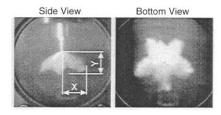


Figure 13. Fuel Spray Configuration of Impinged-Spray Nozzle (N<sub>2</sub>, 0.4MPa \*<sup>1</sup>) \*1: Same atmospheric density as that in the cylinder at 50° BTDC in engine test

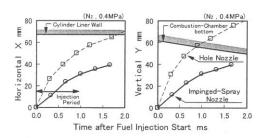


Figure 14. Penetration of Impinged-Spray Nozzle

Research work reported by others following the research conducted by Chehroudi et al. Chehroudi's work predates all such applications in diesel engines

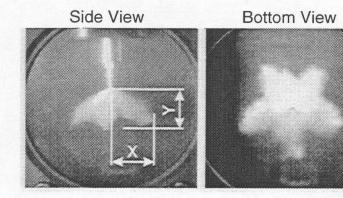


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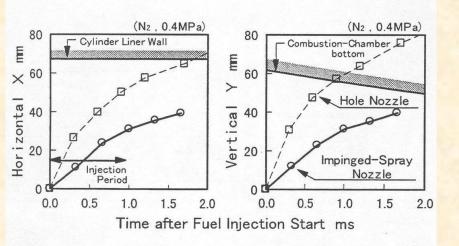


Figure 14. Penetration of Impinged-Spray Nozzle

#### 1999-01-0185

Trial of New Concept Diesel Combustion System - Premixed Compression-Ignited Combustion -

Yoshinori Iwabuchi, Kenji Kawai, Takeshi Shoji, and Yoshinaka Takeda Mitsubishi Motors Corporation

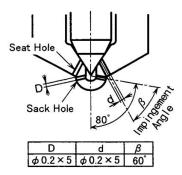
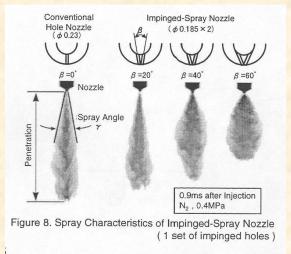


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**Premixed compression-ignition (PCI)** 

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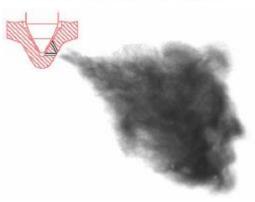
Sponsored by SCANIA

- Used interacting or impinging sprays
- Early injection for HCCI
- Published in 2007

http://kth.divaportal.org/smash/record.jsf?pid=diva2%3A11583&dswid=4134

https://pdfs.semanticscholar.org/ec64/31cc0e8c35e221b4434 4b3bfec3bf7ea7cf9.pdf **KTH Machine Design** 

Experimental Investigation of Impinging Diesel Sprays for HCCI Combustion



### FREDRIK WÅHLIN

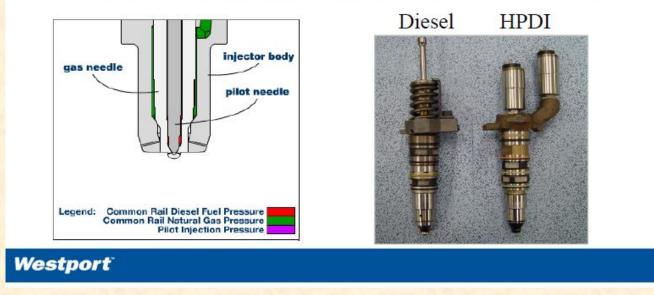
Doctoral thesis Department of Machine Design Royal Institute of Technology S-100 44 Stockholm

Trita-MMK-2006:17 ISSN-1400-1179 ISRN/KTHMMK/R-06/17-SE

## **Extension of the Interacting-Sprays Injection Concept**

Diesel-Fuel-Piloted Natural Gas Injector (Westport) High Pressure Direct Injection

- Common-rail style injector
- Directly replaces diesel injector
- Capable of independently injecting diesel and gas at up to 30 MPa injection pressure
- Diesel used as an ignition source, actuation fluid, lubricant, and coolant

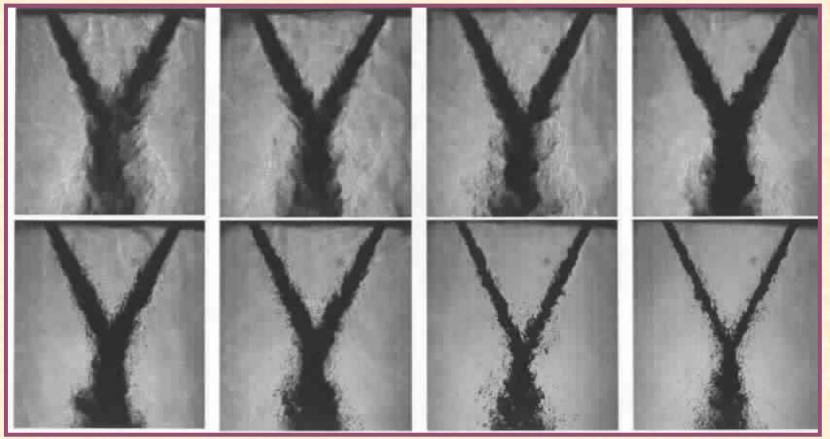


Dr. Chehroudi met Prof. Phillip Hill at the 1996 SAE Future Transportation Technology Conference & Exposition, Powerplants of the Future-SP-1187, held in Vancouver, B. C., Canada, where his Interacting-Sprays injection was presented.

## **INTERACTING-SPRAYS INJECTION SYSTEM**

### A Concept Brought from Liquid Rocket Injection to Diesel Engine by B. Chehroudi, PhD

Supercritical Rocket Like-Impinging Jets Chehroudi et al.



## **INTERACTING-SPRAYS INJECTION SYSTEM**

# **The End**

An Original Fuel Injection Concept Brought From Liquid Rocket Engine to Diesel Engine by B. Chehroudi, PhD